

Technical Datasheet C95

Product Description

Bondchem C95 is a general purpose cyanoacrylate, formulated to provide high tensile and shear strengths on a wide variety of substrates. This single component adhesive has an active cure mechanism, which when pressed into a thin film between two surfaces, will cure almost instantaneously to form a rigid thermoplastic.

Typical Applications

Bondchem C95 is used in a huge cross section of industrial applications. From OEM to MRO industries, this grade can be used on a variety of plastic, rubber and metal bonding applications including automotive, white goods and furniture manufacturing.

Typical examples shown below:

- Bonding centre consoles, dashboards and weather stripping
- Bonding identification tags to equipment
- Bonding rubber pads to equipment base or legs
- Bonding components in a speaker cone
- Bonding leather and rubber during shoe manufacture
- Bonding fabric on lampshades

Instructions For Use

1. For best results clean all surfaces with a cleaning solvent and allow to dry fully.
2. Apply adhesive to one of the mating parts and assemble carefully.
3. Allow to fully cure before applying load.
4. Excess adhesive can be carefully cleaned up with cleaning solvents such as acetone.

Properties of Uncured Material

Resin	Ethyl Cyanoacrylate
Appearance	Colourless liquid
Viscosity	50cps
Cure System	Humidity

Performance of Cured Material

Fixture Speed	< 7 Seconds @ 20 ⁰ C
Full Cure Time	24 hours @ 20 ⁰ C
Typical Strength	5 to 28 N/mm ²
Gap Fill	0.1mm
Temperature Range	-55 ⁰ C to 82 ⁰ C

Packaging

Bondchem C95 is available in 3g, 20g, 50g and 500g HDPE bottles. In addition, we can offer automated dispensing lines for the bulk dispensing of this material.

Storage & Shelflife

Bondchem C95 should be stored unopened in a cool dry location, out of direct sunlight. Stored correctly, this grade can offer a 12 month shelf life from manufacture.

Health and Safety in Use

Bondchem C95 is an ethyl cyanoacrylate, and can bond skin and eyelids in seconds. This grades should not be used without consulting the MSDS, which contains full information regarding the use of this product, including Transport, Disposal, Toxicological, Exposure Controls, Accidental Release and First Aid measures essential to the safe use of this product.

The data, information and values contained in this Technical Data Sheet have been obtained by specific tests conducted in a controlled environment, and should be used for guidance purposes only. Although we believe them to be reliable and accurate, users should always conduct their own tests in their specific working conditions to ensure that the product is suitable and effective for use. It is the users sole responsibility to determine the suitability of the product for the application. Bondchem Ltd cannot be held responsible for the results of procedures undertaken elsewhere, nor for the safeguarding of personnel or property, all of which is the duty of the user. Suitability of products or methods is discretionary. Therefore, warranties or implied usage obligations should not be attributed to, and are not the responsibility of, Bondchem Ltd. Bondchem Ltd are not liable for any financial loss or other damages incurred by the user as a result of the use of this product.